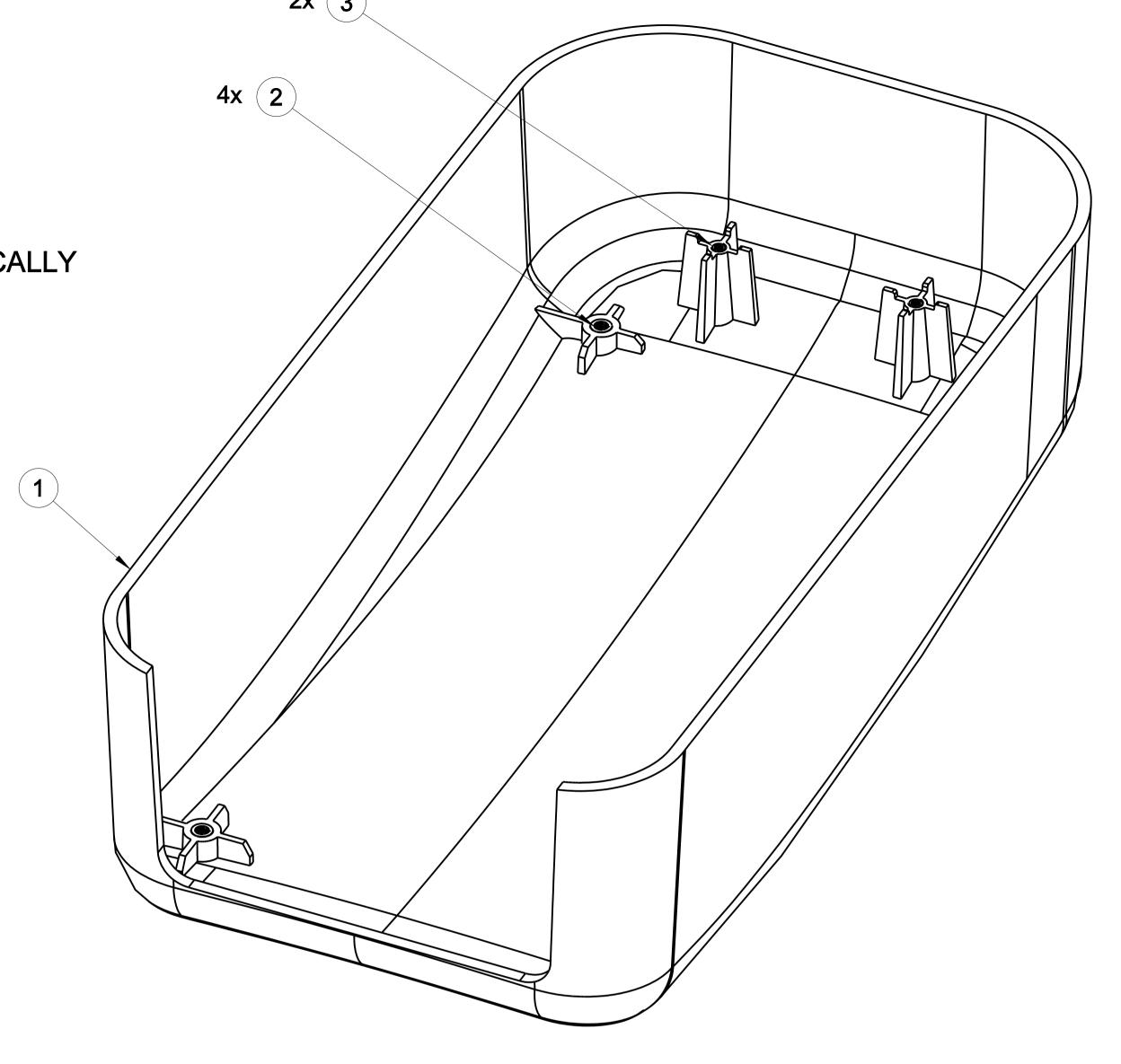
> CRITICAL DIMENSION

NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. ALL DIMENSIONS ARE TO THEORETICAL INTERSECTIONS.
- 2. THIS DRAWING IS A SUPPLEMENT TO THE 3D DATABASE. PART FEATURES AND PRODUCTION TOOLING INFORMATION SHALL BE DERIVED FROM THE DATABASE.
- 3. ALL DIMENSIONS SHOWN ARE FOR PART INSPECTION ONLY. IN THE EVENT OF A CONFLICT BETWEEN THE DATABASE AND THIS DRAWING, THE DATABASE SHALL GOVERN UNLESS SPECIFICALLY NOTED OTHERWISE. ALL UNSPECIFIED TOLERANCES ARE TO BE TO THE TWO PLACE DECIMAL TOLERANCE, PROFILE, RELATIVE TO THE DATA BASE.
- 4. FLASH AND PARTING LINE MISMATCH NOT TO EXCEED 0.1 MM.
- 5. MOLD DESIGN TO MINIMIZE EJECTOR PIN MARKS, GATE BLUSH, FLOW LINES, AND WELD MARKS.
- 6. GATE TO BE TRIMMED TO WITHIN 0.1 OF FLUSH.
- 7. MATERIAL: STRUCTURAL FOAM RESIN, SABIC NORYL FN-215X.
- 8 INSTALL PER MANUFACTURES SPEC.
- 9 FINISH: DUPONT SPECTRAMASTER LS022 CHROMAPASE OR APPROVED EQUIVALENT. SMOOTH TEXTURE FINISH MT-11020.
- 10 FINISH: PAINT TO MATCH PANTONE COOL GRAY 1C, POLISHED / GLOSS FINISH
- 11 PAINT NOT REQUIRED, OVERSPRAY PERMISSABLE, FINISH MT-11005 OR LIGHTER.
- 12. PARTS TO BE INDIVIDUALLY WRAPPED TO PREVENT SCRATHES DURING SHIPPING. LABEL WITH PART I.D.



S.No	Open Cellular Part #	Manufacturer Part #	Description	Manufacturer	Quantity
1	227-001262	_	Plastic Enclosure, OpenCellular, TIP	-	1
2	213-000167	94180A361	Insert Brass, M5X6.7LG 8	McMaster	4
3	213-000168	94180A333	Insert Brass M3x0.5x6.4LG 8	McMaster	2

01			30/11/2016		
REV	CRQ NO	DESCRIPTION		RELEASED DATE	
FINISH SPECIFICATION		REFER NOTE			
MATERIAL SPECIIF	CATION	REFER NOTE			
UNLESS OTHERWISE GENERALTOL=130 D				DOCUMENT CODE PART DRAWING	
		OpenCellular			
THIRD ANGLE	UNIT mm	PART NAME	PLASTIC ENCLOSURE ASSEMBLY, OPENCELLULAR, TIP	SCALE 0.250	
	SHEET SIZE A3	PART NO	227-001384	SHEET 1/2	

▲ CONFIDENTIAL

